

2019 GM Globally Approved R-M Refinish Materials



BASF has fully complied with GM aftermarket refinish specification GMW15406M, and has full approval of both the solvent borne and waterborne R-M® brand products to be used for GM vehicle refinishing worldwide.



Rigid Substrates (Steel and Aluminum): R-M

US National Rule (5.0 lbs/gal, 600g/l BC/CC Composite)	US/Canada Low VOC 3.5 lbs/gal, 420g/l Basecoat; 2.1lbs/gal, 250g/l Clearcoat	Europe 3.5 lbs/gal, 420g/l Basecoat; 3.5 lbs/gal, 420g/l Clearcoat	Non-Regulated (U.S./EU. systems can also be used in non-regulated areas subject to availability)
CLEARCOAT			
DC01NB Speed Clear	DC21NB Low VOC Speed Clear	CRYSTALCLEAR CP	CRYSTALCLEAR CP
DC5300 CTR Baking Clear	DC5995 2.0 Glamour Clear	SUPREMELUX CP	
DC5335 Glamour Clear			
DC5100 CTR Clear			
BASECOAT			
Onyx HD * (Water or Solvent)	Onyx HD * (Water or Solvent)	Onyx HD *	Onyx HD *
Diamont *			Diamont *
* To meet GMW15406 specifications, hardener must be used in the basecoat			

2019 GM Globally Approved R-M Refinish Materials



US National Rule (5.0 lbs/gal, 600g/l BC/CC Composite)	US/Canada Low VOC 3.5 lbs/gal, 420g/l Basecoat; 2.1lbs/gal, 250g/l Clearcoat	Europe 3.5 lbs/gal, 420g/l Basecoat; 3.5 lbs/gal, 420g/l Clearcoat	Non-Regulated (U.S./EU. systems can also be used in non-regulated areas subject to availability)
SURFACER/SEALER			
DP20 2K Urethane Primer	DP200 Exempt Low VOC 2K Primer	PERFECTFILLER Black, White, Gray	DP20 2K Urethane Primer
DP21 2K Color-it Primer	DP322 / 323 Low VOC Sealer White & Dark Grey	DIRECTFILLER Black, White, Gray	PERFECTFILLER Black, White, Gray
DP236 / 237 Low VOC DTM White & Grey Primer	DP236 / 237 Low VOC DTM White & Grey Primer	EXTRASEALER Black, White	
VP126 Flash Fill UV primer	VP126 Flash Fill UV Primer		
DS40 Low VOC Transparent Sealer	DS40 Low VOC Transparent Sealer		
ANTI-CORROSION PRIMER			
DE17 Chromate Free Etch Primer	DE17 Chromate Free Etch Primer	Euroxy CP Chromate-free epoxy primer filler	DE17 Chromate Free Etch Primer
EP569/ 669/ 769/ 869 Chromate Free Epoxy Primer, Grey / White / Black / Red	EP369 Grey Epoxy Primer Low VOC	Eurofill Chromate-free wash primer	Euroxy CP Chromate-free epoxy primer filler

2019 GM Globally Approved R-M Refinish Materials



Flexible Substrates: R-M

US National Rule (5.0 lbs/gal, 600g/l BC/CC Composite)	US/Canada Low VOC 3.5 lbs/gal, 420g/l Basecoat; 2.1lbs/gal, 250g/l Clearcoat	Europe 3.5 lbs/gal, 420g/l Basecoat; 3.5 lbs/gal, 420g/l Clearcoat	Non-Regulated (U.S./EU. systems can also be used in non-regulated areas subject to availability)
CLEARCOAT			
DC5335 Glamour Clear w / Flexibilizing Agent	DC21NB Low VOC Speed Clear w / Flexibilizing Agent	CRYSTALCLEAR CP w / Flexibilizing Agent	CRYSTALCLEAR CP w / Flexibilizing Agent
DC5300 CTR Baking Clear w / Flexibilizing Agent	DC5995 2.0 Glamour Clear w / Flexibilizing Agent		
DC01NB Speed Clear w / Flexibilizing Agent			
BASECOAT			
Onyx HD * (Water or Solvent)	Onyx HD * (Water or Solvent)	Onyx HD *	Onyx HD *
Diamont *			Diamont *
* To meet GMW15406 specifications, hardener must be used in the basecoat			
SURFACER/SEALER			
DP20 2K Urethane Primer w / Flexibilizing Agent	DP200 w / Flexibilizing Agent	PERFECTFILLER Black, White, Gray w / Flexibilizing Agent	PERFECTFILLER Black, White, Gray w / Flexibilizing Agent
DP236 / 237 Low VOC DTM White & Grey Primer w / Flexibilizing Agent	DP236 / 237 Low VOC DTM White & Grey Primer w / Flexibilizing		DP20 2K Urethane Primer w / Flexibilizing Agent
DP21 2K Color-it Primer w / Flexibilizing Agent			DP21 2K Color-it Primer w / Flexibilizing Agent
DP31 Power Fill 2K Sealer Grey w / Flexibilizing Agent			
ADHESION PRIMER			
870 HS Adhesion Promoter for Plastics	870 HS Adhesion Promoter for Plastics	SealerPlast 80	SealerPlast 80
868 1K Plastic Primer	869 1K Ad Pro	AM 870 SealerPlast 90	868 1K Plastic Primer