

2019 GM Globally Approved Glasurit Refinish Materials



BASF has fully complied with GM aftermarket refinish specification GMW15406M and has full approval of both the solvent borne and waterborne Glasurit® brand products to be used for GM vehicle refinishing worldwide.



Rigid Substrates (Steel and Aluminum): Glasurit

US National Rule (5.0 lbs/gal, 600g/l BC/CC Composite)	US/Canada Low VOC 3.5 lbs/gal, 420g/l Basecoat; 2.1lbs/gal, 250g/l Clearcoat	Europe 3.5 lbs/gal, 420g/l Basecoat; 3.5 lbs/gal, 420g/l Clearcoat	Non-Regulated (U.S./EU. systems can also be used in non-regulated areas subject to availability)
CLEARCOAT			
923-140 Rapid Repair Clear	923-210 Ultra Low VOC Clear	923-45 HS Multi Clear	923-155 Acrylic Clear
923-255 HS Multi Clear	923-209 Low VOC Klarlack	923-335 HS Multi Clear VOC	923-255 HS Multi Clear
923-460 Multi-Purpose Gloss Clear	923-220 Low VOC Multi-Purpose Gloss Clear	923-610 HS Clear Fast Drying VOC	923-335 HS Multi Clear VOC
923-450 Multi-Temp Baking Clear	923-240 Low VOC Rapid Repair Clear	923-625 HS Clear Universal VOC	
923-550 High Performance Clear		923-630 HS Clear Superior Gloss VOC	
		923-645 HS Clear Scratch-Resistant VOC	

2019 GM Globally Approved Glasurit Refinish Materials



US National Rule (5.0 lbs/gal, 600g/l BC/CC Composite)	US/Canada Low VOC 3.5 lbs/gal, 420g/l Basecoat; 2.1lbs/gal, 250g/l Clearcoat	Europe 3.5 lbs/gal, 420g/l Basecoat; 3.5 lbs/gal, 420g/l Clearcoat	Non-Regulated (U.S./EU. systems can also be used in non-regulated areas subject to availability)
BASECOAT			
Line 90 Basecoat*	Line 90 Basecoat*	Line 90 Basecoat*	Line 90 Basecoat*
Line 55 Basecoat*			Line 55 Basecoat*
SURFACER/SEALER			
285-50 HS Primer Filler	285-02 Low VOC Transparent Sealer	285-38 /49 HS Non-Sanding Sealer	285-60 Universal HS Primer
285-60 Universal HS Primer	285-21 2.1 VOC Primer	285-505 HS Primer Filler gray / 285-555 black / 285/655 white	285-505 HS Primer Filler gray / 285-555 black / 285/655 white
285-10 / 20 Low VOC Black & White DTM Primer Filler	285-10 / 20 Low VOC Black & White DTM Primer Filler	285-270 Primer – Filler Pro gray/ 285-230 white / 285-290 black	
285-38 /49 HS Non-Sanding Sealer White & Black	285-18 / 29 Low VOC Sealers White & Black		
151-70 UV Light Activated Primer-Filler	151-70 UV Light Activated Primer-Filler		
285-270 Primer – Filler Pro gray			
285-02 Low VOC Transparent Sealer			
ANTI-CORROSION PRIMER			
283-155 Etching Primer	283-155 Etching Primer	283-150 Etching Primer	283-150 Etching Primer
801-72 Chromate-Free Epoxy Primer	801-73 Low VOC Epoxy Primer	801-72 Chromate-Free Epoxy Primer	801-72 Chromate-Free Epoxy Primer
* To meet GMW15406 specifications, hardener must be used in the basecoat			

2019 GM Globally Approved Glasurit Refinish Materials



Flexible Substrates: Glasurit

US National Rule (5.0 lbs/gal, 600g/l BC/CC Composite)	US/Canada Low VOC 3.5 lbs/gal, 420g/l Basecoat; 2.1lbs/gal, 250g/l Clearcoat	Europe 3.5 lbs/gal, 420g/l Basecoat; 3.5 lbs/gal, 420g/l Clearcoat	Non-Regulated (U.S./EU. systems can also be used in non-regulated areas subject to availability)
CLEARCOAT			
923-140 Rapid Repair Clear w / Flexibilizing Agent	923-210 Ultra Low VOC Clear w / Flexibilizing Agent	923-335 HS Multi Clear VOC w / Flexibilizing Agent	923-255 HS Multi Clear w / Flexibilizing Agent
923-255 HS Multi Clear w / Flexibilizing Agent	923-220 Low VOC Multi-Purpose Gloss Clear w / Flexibilizing Agent	923-610 HS Clear Fast Drying VOC w / Flexibilizing Agent	923-335 HS Multi Clear VOC w / Flexibilizing Agent
923-460 Multi-Purpose Glamour Clear w /Flexibilizing Agent	923-240 Low VOC Rapid Repair Clear w / Flexibilizing Agent	923-625 HS Clear Universal VOC w / Flexibilizing Agent	
		923-630 HS Clear Superior Gloss VOC w / Flexibilizing Agent	
		923-645 HS Clear Scratch-Resistant VOC w / Flexibilizing Agent	
BASECOAT			
Line 90 Basecoat*	Line 90 Basecoat*	Line 90 Basecoat*	Line 90 Basecoat*
Line 55 Basecoat*			Line 55 Basecoat*
SURFACER SEALER			
285-60 Universal HS Primer w / Flexibilizing Agent	285-21 2.1 VOC Primer w / Flexibilizing Agent	285-505 HS Primer Filler gray / 285-555 black / 285/655 white w / Flexibilizing Agent	285-60 Universal HS Primer w / Flexibilizing Agent
285-10 / 20 Low VOC Black & White Primer Filler w / Flexibilizing Agent	285-10 / 20 Low VOC Black & White Primer Filler w / Flexibilizing Agent	285-31, 285-38 and 285-49 Non-Sanding-Filler w / Flexibilizing Agent	285-505 HS Primer Filler gray / 285-555 black / 285/655 white w / Flexibilizing Agent
ADHESION PROMOTOR			
934-70 One Step Plastic Ad-Pro	934-70 One Step Plastic Ad-Pro	934-70 One Step Plastic Ad-Pro	934-70 One Step Plastic Ad-Pro
934-30 1K Plastic Adhesion Promoter	934-40 Low VOC 1K Adhesion Promoter		934-30 1K Plastic Adhesion Promoter
* To meet GMW15406 specifications, hardener must be used in the basecoat			