

2019 Ford Globally Approved Glasurit Refinish Materials



BASF has fully complied with Ford aftermarket refinish specification WSS-M2P-100-D and has full approval of both the solvent borne and waterborne Glasurit® brand products to be used for Ford vehicle refinishing worldwide.



Rigid Substrates (Steel and Aluminum): Glasurit

US National Rule Solvent or Waterborne Basecoat (5.0 lbs/gal, 600g/L BC/CC composite)	US SCAQMD Rule 1151 3.5 lbs/gal, 420g/l Basecoat; 2.1lbs/gal, 250g/l Clearcoat	Europe 3.5 lbs/gal, 420g/l Basecoat; 3.5 lbs/gal, 420g/l Clearcoat	Non-Regulated (U.S./EU. systems can also be used in non-regulated areas subject to availability)
CLEARCOAT			
923-140 No-Bake Rapid Repair Clear	923-210 Low VOC Ultimate Clear	923-335 HS Multi Clear VOC	923-155 Acrylic Clear
923-255 HS Multi Clear	923-209 Low VOC Klarlack	923-45 Scratch resistant Clear 3.5HS	
923-460 Multi-Purpose Glamour Clear	923-240 Low VOC No-Bake Rapid Repair Clear	923-610 HS Clear Fast Drying VOC	
	923-220 Low VOC Multi-Purpose Gloss Clear	923-625 HS Clear Universal VOC	
		923-630 HS Clear Superior Gloss VOC	
		923-645 HS Clear Scratch-Resistant VOC	
		925-2002 HS Clear Ultra Scratch-Resistant VOC	

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BASECOAT			
Line 55 Basecoat / w activator	Line 90 Basecoat / w activator	Line 90 Basecoat / w activator	Line 55 Basecoat / w activator
Line 90 Basecoat / w activator			Line 90 Basecoat / w activator
SURFACER/SEALER			
285-50 HS primer Filler	285-02 low VOC Transparent Sealer	285-60 Universel HS Primer	285-60 Universel HS Primer
151-70 UV Light Activated Primer-Filler	285-21 2.1 VOC Primer	285-650 HS Primer Filler White	285-650 HS Primer Filler White
285-60 Universal HS Primer	151-70 UV Light Activated Primer-Filler		285-51 HS Primer Grey
285-0 2K Transparent Filler (55 line Only)			285-0 2K Transparent Filler
ANTI-CORROSION PRIMER			
283-155 Etching Primer	283-155 Etching Primer	283-155 Etching Primer	283-155 Etching Primer
801-72 Chromate free Epoxy Primer	801-73 Low VOC Epoxy Primer	801-72 Chromate free Epoxy Primer	801-72 Chromate free Epoxy Primer
BASF 1000 Multi-Metal Prep Wipes (bare Steel substrates)	BASF 1000 Multi-Metal Prep Wipes (bare Steel substrates)	BASF 1000 Multi-Metal Prep Wipes (bare Steel substrates)	BASF 1000 Multi-Metal Prep Wipes (bare Steel substrates)
BASF 2000 Advanced Prep Wipes (Aluminum, magnesium, and titanium substrates)	BASF 2000 Advanced Prep Wipes (Aluminum, magnesium, and titanium substrates)	BASF 2000 Advanced Prep Wipes (Aluminum, magnesium, and titanium substrates)	BASF 2000 Advanced Prep Wipes (Aluminum, magnesium, and titanium substrates)

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Flexible Substrates: Glasurit

US National Rule Solvent or Waterborne Basecoat (7.0 lbs/gal, 840g/L BC/CC composite)	US SCAQMD Rule 1151 3.5 lbs/gal, 420g/l Basecoat; 2.1lbs/gal, 250g/l Clearcoat	Europe 3.5 lbs/gal, 420g/l Basecoat; 3.5 lbs/gal, 420g/l Clearcoat	Non-Regulated (U.S./EU. systems can also be used in non-regulated areas subject to availability)
CLEARCOAT			
923-255 HS Multi Clear with Elastifier	923-210 Low VOC Ultimate Clear with Elastifier	923-335 with Elastifier	923-255 with Elastifier
923-140 No-Bake Rapid Repair Clear with Elastifier	923-240 NO-Bake Low VOC Rapid Repair Clear with Elastifier		923-335 with Elastifier
923-460 Multi-Purpose Glamour Clear with Elastifier	923-220 Low VOC Multi-Purpose Gloss Clear with Elastifier		
923-109 HS UV Klarlack Clear w/ flexibilizing agent			
BASECOAT			
Line 55 Basecoat / w activator	Line 90 Basecoat / w activator	Line 90 Basecoat / w activator	Line 55 Basecoat / w activator
Line 90 Basecoat / w activator			Line 90 Basecoat / w activator
SURFACER/SEALER			
285-60 with Elastifier	285-21 with Elastifier		285-60 with Elastifier
285-50 with Elastifier (with 55 line only)			
ADHESION PRIMER			
934-30 1K plastic Adhesion promoter	934-70 One Step Plastic Ad-Pro (no primer surfacer required)	934-70 One Step Plastic Ad-Pro (no primer surfacer required)	934-30 1K Plastic Adhesion Promoter
934-70 One Step Plastic Ad-Pro (no primer surfacer required)	934-40 Low VOC 1K Adhesion Promoter		934-70 One Step Plastic Ad-Pro (no primer surfacer required)