

2019 Ford Globally Approved R-M Refinish Materials



BASF has fully complied with Ford aftermarket refinish specification WSS-M2P-100-D, and has full approval of both the solvent borne and waterborne R-M® brand products to be used for Ford vehicle refinishing worldwide.



Rigid Substrates (Steel and Aluminum): R-M

US National Rule Solvent or Waterborne Basecoat (7.0 lbs/gal, 840g/L BC/CC composite)	US SCAQMD Rule 1151 3.5 lbs/gal, 420g/l Basecoat; 2.1lbs/gal, 250g/l Clearcoat	Europe 3.5 lbs/gal, 420g/l Basecoat; 3.5 lbs/gal, 420g/l Clearcoat	Non-Regulated (U.S./EU. systems can also be used in non- regulated areas subject to availability)
CLEARCOAT			
DC5335 Glamour Clear	DC21NB Low VOC Speed Clear	CRYSTALCLEAR CP	CRYSTALCLEAR CP
DC5300 CTR Baking Clear		SUPREMELUX CP	
DC01NB Speed Clear			
BASECOAT			
Diamont w basecoat hardener	Onyx HD w basecoat hardener	Onyx HD w basecoat hardener	Onyx HD w basecoat hardener
Onyx HD w basecoat hardener			

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Rigid Substrates (Steel and Aluminum): R-M (continued)

SURFACER/SEALER			
DP20 2K Urethane Primer	DP200 Exempt Low VOC 2K Primer	PERFECTFILLER Black, White, Gray	DP20 2K Urethane Primer
DP21 2K Color-it Primer	DP321 Low VOC Tintable Sealer		PERFECTFILLER Black, White, Gray
DP22 2K Productive Primer (only with Diamont)			
DS30 Clear 2K Sealer	VP126 Flash fill UV primer		
VP126 Flash fill UV primer			
ANTI-CORROSION PRIMER			
DE17 Chromate Free Etch Primer	DE17 Chromate Free Etch Primer	Euroxy CP Chromate-free epoxy primer filler	DE17 Chromate Free Etch Primer
EP569/ 669/ 769/ 869 Chromate Free Epoxy Primer, Grey / White / Black / Red	EP369 Grey Epoxy Primer LVOC		Euroxy CP Chromate-free epoxy primer filler
PREP WIPES			
BASF 1000 Multi-Metal Prep Wipes (bare Steel substrates)	BASF 1000 Multi-Metal Prep Wipes (bare Steel substrates)	PK 300W wipes	PK 300W wipes
BASF 2000 Advanced Prep Wipes (Aluminum, magnesium, and titanium substrates)	BASF 2000 Advanced Prep Wipes (Aluminum, magnesium, and titanium substrates)		

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Flexible Substrates: R-M

US National Rule Solvent or Waterborne Basecoat (7.0 lbs/gal, 840g/L BC/CC composite)	US SCAQMD Rule 1151 3.5 lbs/gal, 420g/l Basecoat; 2.1lbs/gal, 250g/l Clearcoat	Europe 3.5 lbs/gal, 420g/l Basecoat; 3.5 lbs/gal, 420g/l Clearcoat	Non-Regulated (U.S./EU. systems can also be used in non-regulated areas subject to availability)
CLEARCOAT			
DC5335 Glamour Clear with Flex agent	DC21NB Low VOC Speed Clear with Flex agent	CRYSTALCLEAR CP with Flex agent	CRYSTALCLEAR CP with Flex agent
DC5300 CTR Baking Clear with Flex agent			DC5300 CTR baking Clear with Flex agent
DC01NB Speed Clear with Flex agent			
BASECOAT			
Diamont w/ basecoat hardener	Onyx HD w/ basecoat hardener	Onyx HD w/ basecoat hardener	Onyx HD w/ basecoat hardener
Onyx HD w basecoat hardener			Diamont w basecoat hardener
SURFACER/SEALER			
DP21 2K Color-it Primer with Flex agent	DP200 with Flex agent	Perfectfiller with Flex agent	DP20 2K Urethane Primer with Flex agent
DP31 power Fill 2K Sealer Grey with Flex agent			
DP20 2K Urethane Primer with Flex agent (Only with Diamont)			
ADHESION PRIMER			
868 1K Plastic primer	870 HS Adhesion promoter for plastics (no primer surfacer required)	SealerPlast 80	868 1K Plastic primer
870 HS Adhesion promoter for plastics (no primer surfacer required)			SealerPlast 80