

GM Globally Approved Glasurit Refinish Materials

BASF has fully complied with GM aftermarket refinish specification GMW15406M and has full approval of both the solvent borne and waterborne Glasurit® brand products to be used for GM vehicle refinishing worldwide.



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Rigid Substrates

CLEARCOAT

US NATIONAL RULE SOLVENT OR WATERBORNE BASECOAT	US SCAQMD RULE 1151	US/CANADA LOW VOC	EUROPE	NON-REGULATED
923-140 Rapid Repair Clear	A-C-10 AraClass Fast HS Clear	923-210 Ultra Low VOC Clear	923-45 HS Multi Clear	923-155 Acrylic Clear
923-255 HS Multi Clear	A-C-20 AraClass HS Clearcoat	923-209 Low VOC Klarlack	923-335 HS Multi Clear VOC	923-255 HS Multi Clear
923-460 Multi-Purpose Gloss Clear	A-C-30 Superior Gloss Clear	923-220 Low VOC Multi-Purpose Gloss Clear	923-610 HS Clear Fast Drying VOC	923-335 HS Multi Clear VOC
923-450 Multi-Temp Baking Clear	A-C-32 Gloss Clear	923-240 Low VOC Rapid Repair Clear	923-625 HS Clear Universal VOC	
923-550 High Performance Clear	A-C-40 AraClass Scratch-Resistant HS Clearcoat		923-630 HS Clear Superior Gloss VOC	
			923-645 HS Clear Scratch-Resistant VOC	

BASECOAT

US NATIONAL RULE SOLVENT OR WATERBORNE BASECOAT	US SCAQMD RULE 1151	US/CANADA LOW VOC	EUROPE	NON-REGULATED
Line 90 Basecoat*	Line 100 Basecoat*	Line 90 Basecoat*	Line 100 Basecoat*	Line 100 Basecoat*
Line 55 Basecoat*	Line 90 Basecoat*		Line 90 Basecoat*	Line 90 Basecoat*
				Line 55 Basecoat*

SURFACER/SEALER

US NATIONAL RULE SOLVENT OR WATERBORNE BASECOAT	US SCAQMD RULE 1151	US/CANADA LOW VOC	EUROPE	NON-REGULATED
285-50 HS Primer Filler	A-U-33 DTM, White	285-02 Low VOC Transparent Sealer	285-38 /49 HS Non-Sanding Sealer	285-60 Universal HS Primer
285-60 Universal HS Primer	A-U-39 DTM, Black	285-21 2.1 VOC Primer	285-505 HS Primer Filler gray / 285-555 black / 285/655 white	285-505 HS Primer Filler gray / 285-555 black / 285/655 white
285-10 / 20 Low VOC Black & White DTM Primer Filler	A-U-93 wet-on-wet filler, white	285-10 / 20 Low VOC Black & White DTM Primer Filler	285-270 Primer – Filler Pro gray/ 285-230 white / 285-290 black	
285-38 /49 HS Non-Sanding Sealer White & Black	A-U-99 wet-on-wet filler, Black	285-18 / 29 Low VOC Sealers White & Black		
151-70 UV Light Activated Primer-Filler		151-70 UV Light Activated Primer-Filler		
285-270 Primer – Filler Pro gray				
285-02 Low VOC Transparent Sealer				

ANTI-CORROSION PRIMER

US NATIONAL RULE SOLVENT OR WATERBORNE BASECOAT	US SCAQMD RULE 1151	US/CANADA LOW VOC	EUROPE	NON-REGULATED
283-155 Etching Primer	A-U-24 Wash Primer	283-155 Etching Primer	283-150 Etching Primer	283-150 Etching Primer
801-72 Chromate-Free Epoxy Primer	P-U-17 Epoxy Primer Filler Grey		801-72 Chromate-Free Epoxy Primer	801-72 Chromate-Free Epoxy Primer

* To meet GMW15406 specifications, hardener must be used in the basecoat

Flexible Substrates

CLEARCOAT

US NATIONAL RULE SOLVENT OR WATERBORNE BASECOAT	US SCAQMD RULE 1151	US/CANADA LOW VOC	EUROPE	NON-REGULATED
923-140 Rapid Repair Clear w/ Flexibilizing Agent	A-C-10 AraClass Fast HS Clearcoat w/ Flexibilizing Agent	923-210 Ultra Low VOC Clear w/ Flexibilizing Agent	923-335 HS Multi Clear VOC w/ Flexibilizing Agent	923-255 HS Multi Clear w/ Flexibilizing Agent
923-255 HS Multi Clear w/ Flexibilizing Agent	A-C-20 AraClass HS Clearcoat w/ Flexibilizing Agent	923-220 Low VOC Multi-Purpose Gloss Clear w/ Flexibilizing Agent	923-610 HS Clear Fast Drying VOC w/ Flexibilizing Agent	923-335 HS Multi Clear VOC w/ Flexibilizing Agent
923-460 Multi-Purpose Glamour Clear w/ Flexibilizing Agent	A-C-30 Superior Gloss Clear w/ Flexibilizing Agent	923-240 Low VOC Rapid Repair Clear w/ Flexibilizing Agent	923-625 HS Clear Universal VOC w/ Flexibilizing Agent	
	A-C-32 Gloss Clear w/ Flexibilizing Agent		923-630 HS Clear Superior Gloss VOC w/ Flexibilizing Agent	
	A-C-40 AraClass Scratch-Resistant HS Clearcoat w/ Flexibilizing Agent		923-645 HS Clear Scratch-Resistant VOC w/ Flexibilizing Agent	

BASECOAT

US NATIONAL RULE SOLVENT OR WATERBORNE BASECOAT	US SCAQMD RULE 1151	US/CANADA LOW VOC	EUROPE	NON-REGULATED
Line 90 Basecoat*	Line 100 Basecoat*	Line 90 Basecoat*	Line 100 Basecoat*	Line 100 Basecoat*
Line 55 Basecoat*	Line 90 Basecoat*		Line 90 Basecoat*	Line 90 Basecoat*
				Line 55 Basecoat*

SURFACER/SEALER

US NATIONAL RULE SOLVENT OR WATERBORNE BASECOAT	US SCAQMD RULE 1151	US/CANADA LOW VOC	EUROPE	NON-REGULATED
285-60 Universal HS Primer w/ Flexibilizing Agent	A-U-93 Wet-on-wet filler, White w/ A-A-30 Plastic Adhesion Additive	285-21 2.1 VOC Primer w/ Flexibilizing Agent	285-505 HS Primer Filler gray / 285-555 black / 285/655 white w / Flexibilizing Agent	285-60 Universal HS Primer w/ Flexibilizing Agent
285-10 / 20 Low VOC Black & White Primer Filler w/ Flexibilizing Agent	A-U-99 Wet-on-wet filler, Black w/ A-A-30 Plastic Adhesion Additive	285-10 / 20 Low VOC Black & White Primer Filler w/ Flexibilizing Agent	285-31, 285-38 and 285-49 Non-Sanding-Filler w/ Flexibilizing Agent	285-505 HS Primer Filler gray / 285-555 black / 285/655 white w/ Flexibilizing Agent

ADHESION PROMOTER

US NATIONAL RULE SOLVENT OR WATERBORNE BASECOAT	US SCAQMD RULE 1151	US/CANADA LOW VOC	EUROPE	NON-REGULATED
934-70 One Step Plastic Ad-Pro	A-U-17 (no primer surfacer required)	934-70 One Step Plastic Ad-Pro	934-70 One Step Plastic Ad-Pro	934-70 One Step Plastic Ad-Pro
934-30 1K Plastic Adhesion Promoter		934-40 Low VOC 1K Adhesion Promoter		934-30 1K Plastic Adhesion Promoter

* To meet GMW15406 specifications, hardener must be used in the basecoat



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